## IN THE CLAIMS

1 (Original). A method comprising:

forming a phase change memory element to be read with a voltage greater than or equal to the threshold voltage of the element.

- 2 (Original). The method of claim 1 including forming a phase change memory element to have a holding voltage that is at least 80 percent of the threshold voltage of the element.
- 3 (Original). The method of claim 1 including forming a phase change memory element to have a threshold voltage that does not vary by more than 10 percent with programming currents varying as much as two times.
- 4 (Original). The method of claim 1 including forming a phase change memory element including a phase change material between a pair of electrodes.
- 5 (Original). The method of claim 4 including forming a phase change material with a lower electrode of titanium silicon nitride.
  - 6 (Original). An apparatus comprising:
- a phase change memory element to be read with a voltage greater than or equal to the threshold voltage of the element.
- 7 (Original). The apparatus of claim 6 wherein said element includes an upper and a lower electrode and a phase change material between said electrodes.
- 8 (Original). The apparatus of claim 6 wherein said element has a holding voltage that is at least 80 percent of the threshold voltage of the element.
- 9 (Original). The apparatus of claim 6 wherein the phase change memory element has a threshold voltage that varies by less than 10 percent with varying programming currents.

10 (Original). The apparatus of claim 7 wherein said lower electrode includes titanium silicon nitride or carbon.

## 11 (Original). A system comprising:

- a processor;
- a wireless interface coupled to said processor; and
- a phase change memory element that is read with a voltage greater than or equal to the threshold voltage of the element.
- 12 (Currently Amended). The system of claim 11 wherein said <u>wireless</u> interface includes a dipole antenna.
- 13 (Original). The system of claim 11 wherein said element includes an upper and lower electrode and a phase change material between said electrodes.
- 14 (Original). The system of claim 13 wherein said lower electrode includes titanium silicon nitride.
- 15 (Original). The system of claim 11 wherein said element has a holding voltage that is at least 80 percent of the threshold voltage of the element.
- 16 (Original). The system of claim 11 wherein the phase change memory element has a threshold voltage that does not vary by more than 10 percent with programming currents varying by as much as two times.

## 17 (Original). A method comprising:

reading a phase change memory with a voltage greater than or equal to the threshold voltage of the phase change memory.

18 (Original). The method of claim 17 including using a memory controller to cause the phase change memory to be read.

19 (Original). The method of claim 18 including using a memory controller that is a separate integrated circuit from an integrated circuit including said phase change memory.